



Technical Data Sheet

Q 40-250/255/260 2K-HS Fillprimer

Charakteristics:

Q 40-250/255/260 is a 2K HS Fillprimer with very good filling properties, good flow and good sandability. Rust protection and direct adhesion to sheet metal, galv. zinc plating and aluminum characterize this product.

Suitable for solvent-based and water-based paints.

Application

The substrate must be sanded, clean and free of grease.

Mixing ratio, pressure, nozzle:

Filler Vol. 100: 25 (Q 40-250HN / HF): 10-20 (Q 99-200) - pressure 3-4 bar, nozzle 1,5-2,2mm

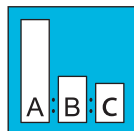
Technical Data:

Density: 1,55 g/cm³

Dry film thickness: 60-80 my/layer



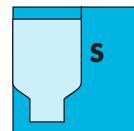
COLOR
grey/black/white



100 : 25 : 10-20



60 min



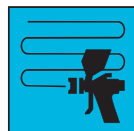
25-30 sek. 20°C
F4 Cup



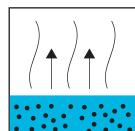
Clean
60-010/60-011



1,5 - 2,2mm



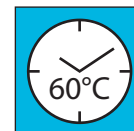
2-3



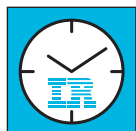
<>10 min 20°C



HN 5-8 h
HF 3-5 h



HN 35-45 min
HF 20-30 min



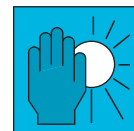
12 min



dry P400-600



dry P400-600



Store at cool
and dry place



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Dieses Datenblatt dient nur zu Informationszwecken. Nach unserem Kenntnisstand entsprechen die angegebenen Daten dem neuesten Standard und beruhen auf jahrelanger Erfahrung in der Herstellung unserer Produkte.

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